



① BRASS - SAE 72

2. 63/√FINISH ALLOVER U.O.S.

SAE 72
LOCAL SPECS. (REF)

DRAWING PRACTICE			
SURFACE TEXTURE			
SCREW THREADS			
GENERAL SPECIFICATIONS	SPEC. SUMMARY		
 Detroit Diesel Allison Division of General Motors Corporation Indianapolis Operations			
TITLE <i>DRIFT-FRONT AND REAR BEARING, POWER TAKE-OFF SHAFT</i>			
MODEL (FIRST USAGE)	250	SERIES	APPLICATION: SEE SEPARATE PARTS LIST
SIZE	CODE	IDENT	DWG. No.
C	7	73342	6893532
SCALE	1	1	SHEET

YEOFF BREAK SHARP EDGES .020 U.O.S.	UNLESS OTHERWISE SPECIFIED		
	TOL ON ANGLES ± 1°	DRAWN	SURAKE/EAS MAR 3 '76
	TOL ON 3 PLACE DECIMALS = .010	CHECKED	ALSMAN/KG MAY 5 '76
	TOL ON 2 PLACE DECIMALS = .020	CHF. DR.	J.F. Beckman MAY 5 '76
	MATL.	NET.	
	SEE ITEM	ENGR. 1	GRIS WJOLD APR 25 '76
HEAT TREAT AND HARDNESS	ENGR. 2		
	ENGR. 3	ER.	APR 29 '76
	FINAL	R.H.	APR 30 '76
REVIEW APPROVAL			
SURFACE TREAT.	INSPECTION		

GEOMETRIC CHARACTERISTIC SYMBOLS	
	⊥ PERPENDICULARITY // PARALLELISM
	③ OR RFS (REGARDLESS OF FEATURE SIZE)
	⚡ RUNOUT
	⊕ TRUE POSITION
	⊗ CONCENTRICITY
	≡ SYMMETRY
<p>UNLESS OTHERWISE SPECIFIED:</p> <p>ALL TRUE POSITION TOLERANCES AND RELATED DATUMS MMC.</p> <p>ALL OTHER FORM AND POSITIONAL TOLERANCES AND RELATED DATUMS RFS.</p> <p>SEPARATE TRUE POSITION CALLOUTS MAY BE GAGED SEPARATELY REGARDLESS OF DATUM REFERENCE.</p> <p>RUNOUTS ARE CIRCULAR.</p>	

FORM 852C (REV. 8-72)

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